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TO: PLANHOLDERS

SUBJECT: PARCEL 77 AUTO IMPORT TERMINAL
PROJECT NO. 101247.01
CONTRACT NO. 070770

ADDENDUM NUMBER 03

This addendum is issued to amend the following:

SECTION 26 - ELECTRICAL

A. SECTION 26 24 13 - SWITCHBOARD

1. **INSERT** the missing SECTION 26 24 13 – Switchboard (Attachment A).

Attachments:

Attachment A – SECTION 26 24 13 – Switchboard

Receipt for this addendum shall be indicated in the space provided in Section 00 41 00, Bid Form.

END OF SECTION

PART 1 - GENERAL

1.01 SUMMARY

A. Section Includes:

1. Service and distribution switchboards rated 600 V and less.
2. Surge protection devices.
3. Disconnecting and overcurrent protective devices.
4. Instrumentation.
5. Control power.
6. Accessory components and features.
7. Identification.

1.02 ACTION SUBMITTALS

- A. Product Data:** Provide overcurrent protective device, surge protection device, ground-fault protectors, accessory, and component.
- B. Shop Drawings:** Provide for switchboard and related equipment.
1. Include dimensioned plans, elevations, sections, and details, including required clearances and service space around equipment. Show tabulations of installed devices, equipment features, and ratings.
 2. Detail enclosure types for types other than NEMA 250, Type 1.
 3. Detail bus configuration, current, and voltage ratings.
 4. Detail short-circuit current rating of switchboards and overcurrent protective devices.
 5. Detail utility company's metering provisions with indication of approval by utility company.
 6. Include evidence of NRTL listing for series rating of installed devices.
 7. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in switchboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.
 9. Include schematic and wiring diagrams for power, signal, and control wiring.

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1.03 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency.
- B. Seismic Qualification Certificates: For switchboards, overcurrent protective devices, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.

1.04 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

1.05 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers qualified as defined in NEMA PB 2.1 and trained in electrical safety as required by NFPA 70E.
- B. Testing Agency Qualifications: Member company of NETA or an NRTL.

1.06 FIELD CONDITIONS

- A. Installation Pathway: Remove and replace access fencing, doors, lift-out panels, and structures to provide pathway for moving switchboards into place.
- B. Environmental Limitations:
 - 1. Switchboard shall be installed in a NEMA 4X enclosure for outdoor installation in the proximity of marine environment.
 - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 104 deg F.
 - b. Altitude: Not exceeding 100 feet.

1.07 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace switchboard enclosures, bus-work, overcurrent protective devices, accessories, and factory installed interconnection wiring that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five (5) years from date of Substantial Completion.
- B. Manufacturer's Warranty: Manufacturer's agrees to repair or replace surge protection devices that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five (5) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Switchboards shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation. Shake-table testing shall comply with ICC-ES AC156.
 - 2. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

2.02 SWITCHBOARD

- A. PRODUCT MANUFACTURERS
 - 1. Square D
 - 2. Eaton
 - 3. General Electric
 - 4. Siemens
 - 5. Engineer approved equal

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- B. Source Limitations: Obtain switchboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for switchboards including clearances between switchboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Comply with NEMA PB 2.
- E. Comply with NFPA 70.
- F. Comply with UL 891.
- G. Accessible Switchboards:
 - 1. Main Devices: Fixed, individually mounted.
 - 2. Branch Devices: Panel mounted.
 - 3. Sections front and rear aligned.
- H. Nominal System Voltage: 480Y/277 V.
- I. Main-Bus Continuous: 3,000 A, or as shown on the drawings.
- J. Seismic Requirements: Fabricate and test switchboards according to IEEE 344 to withstand seismic forces defined in Section 260548 "Seismic Controls for Electrical Systems."
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation. Shake-table testing shall comply with ICC-ES AC156.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - c. Switchboards rely on natural convection for dissipating heat; therefore, NEMA 250, Type 12 enclosures are not usually available.
- K. Outdoor Enclosures: Stainless Steel, NEMA 4X.
 - 1. Finish: Factory-applied finish in manufacturer's standard color; undersurfaces treated with corrosion-resistant undercoating.

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2. Enclosure: Rearward sloping roof; rear hinged doors for each section, with provisions for padlocking.
 3. Doors: Personnel door at each end of aisle, minimum width of 30 inches; opening outwards; with panic hardware and provisions for padlocking. At least one door shall be sized to permit the largest single switchboard section to pass through without disassembling doors, hinges, or switchboard section.
 4. Accessories: LED lighting fixtures, ceiling mounted; wired to a three-way light switch at each end of aisle; ground-fault circuit interrupter (GFCI) duplex receptacle; emergency battery pack lighting fixture installed on wall of aisle midway between personnel doors.
 5. Walk-in Aisle Heating and Ventilating:
 - a. Factory-installed electric unit heater(s), wall or ceiling mounted, with integral thermostat and disconnect and with capacities to maintain switchboard interior temperature of 40 deg F with outside design temperature of 0 deg F.
 - b. Factory-installed exhaust fan with capacities to maintain switchboard interior temperature of 90 deg F with outside design temperature of 90 deg F.
 - c. Ventilating openings complete with replaceable fiberglass air filters.
 - d. Thermostat: Single stage; wired to control heat and exhaust fan.
- L. Space Heaters: Factory-installed electric space heaters of sufficient wattage in each vertical section to maintain enclosure temperature above expected dew point.
1. Space-Heater Control: Thermostats to maintain temperature of each section above expected dew point.
 2. Space-Heater Power Source: Transformer, factory installed in switchboard.
- M. Service Entrance Rating: Switchboard is intended for use as service entrance equipment and shall contain one main disconnecting means with overcurrent protection, a neutral bus with disconnecting link, a grounding electrode conductor terminal, and a main bonding jumper.
- N. Utility Metering Compartment: Barrier compartment and section complying with utility company's requirements; hinged sealable door; buses provisioned for mounting utility company's current transformers and potential transformers or potential taps as required by utility company. If separate vertical section is required for utility metering, match and align with basic switchboard. Provide service entrance label and necessary applicable service entrance features.
- O. Bus Transition and Incoming Pull Sections: Matched and aligned with basic switchboard.

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- P. Removable, Hinged Rear Doors and Compartment Covers: Secured by captive thumb screws for access to rear interior of switchboard.
- Q. Hinged Front Panels: Allow access to circuit breaker, metering, accessory, and blank compartments.
- R. Pull Box on Top of Switchboard:
 - 1. Adequate ventilation to maintain temperature in pull box within same limits as switchboard.
 - 2. Set back from front to clear circuit-breaker removal mechanism.
 - 3. Removable covers shall form top, front, and sides. Top covers at rear shall be easily removable for drilling and cutting.
 - 4. Bottom shall be insulating, fire-resistive material with separate holes for cable drops into switchboard.
 - 5. Cable supports shall be arranged to facilitate cabling and adequate to support cables indicated, including those for future installation.
- S. Buses and Connections: Three phase, four wire plus ground, unless otherwise indicated.
 - 1. Provide phase bus arrangement A, B, C from front to back, top to bottom, and left to right when viewed from the front of the switchboard.
 - 2. Phase- and Neutral-Bus Material: Tin-plated, high-strength, electrical-grade aluminum alloy with tin-plated aluminum circuit-breaker line connections.
 - 3. Tin-plated aluminum feeder circuit-breaker line connections.
 - 4. Load Terminals: Insulated, rigidly braced, runback bus extensions, of same material as through buses, equipped with mechanical connectors for outgoing circuit conductors. Provide load terminals for future circuit-breaker positions at full-ampere rating of circuit-breaker position.
 - 5. Ground Bus: 1/4-by-2-inch-Minimum-size required by UL 891, hard-drawn copper of 98 percent conductivity, equipped with mechanical connectors for feeder and branch-circuit ground conductors.
 - 6. Main-Phase Buses and Equipment-Ground Buses: Uniform capacity for entire length of switchboard's main and distribution sections. Provide for future extensions from both ends.
 - 7. Disconnect Links:
 - a. Isolate neutral bus from incoming neutral conductors.
 - b. Bond neutral bus to equipment-ground bus for switchboards utilized as service equipment or separately derived systems.
 - 8. Neutral Buses: 100 percent of the ampacity of phase buses unless otherwise indicated, equipped with mechanical connectors for outgoing circuit neutral cables. Brace bus extensions for busway feeder neutral bus.

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- T. Future Devices: Equip compartments with mounting brackets, supports, bus connections, and appurtenances at full rating of circuit-breaker compartment.

2.03 SURGE PROTECTION DEVICES

A. PRODUCT MANUFACTURERS

- 1. Square D
- 2. Eaton
- 3. General Electric
- 4. Siemens
- 5. Engineer approved equal

B. SPDs: Listed and labeled by an NRTL acceptable to authorities having jurisdiction as complying with UL 1449, Type 1.

- 1. SPDs with the following features and accessories:
 - a. Integral disconnect switch.
 - b. Internal thermal protection that disconnects the SPD before damaging internal suppressor components.
 - c. Indicator light display for protection status.
 - d. Form-C contacts rated at 5 A and 250-V AC, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
 - e. Surge counter.

C. Peak Surge Current Rating: The minimum single-pulse surge current withstand rating per phase shall not be less than 300 kA. The peak surge current rating shall be the arithmetic sum of the ratings of the individual MOVs in a given mode.

D. Protection modes and UL 1449 VPR for grounded wye circuits with 480Y/277 V, three-phase, four-wire circuits shall not exceed the following:

- 1. Line to Neutral: 1200 V for 480Y/277 V
- 2. Line to Ground: 1200 V for 480Y/277 V
- 3. Line to Line: 2000 V for 480Y/277 V

E. Protection modes and UL 1449 VPR for 240/120 V, single-phase, three-wire circuits shall not exceed the following:

- 1. Line to Neutral: 700 V.

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2. Line to Ground: 1000 V.
3. Line to Line: 1000 V.

F. SCCR: Equal or exceed 200 kA.

G. Nominal Rating: 20 kA.

2.04 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

A. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with interrupting capacity to meet available fault currents (fully rated). Series rated breakers are not acceptable.

1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
3. Electronic trip circuit breakers with RMS sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time pickup levels.
 - c. Long and short time adjustments.
 - d. Ground-fault pickup level, time delay, and I^2t response.
4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker; trip activation on fuse opening or on opening of fuse compartment door.
6. GFCI Circuit Breakers: Single- and double-pole configurations with Class A ground-fault protection (6-mA trip).
7. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
8. MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor material.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.

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- d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 - f. Communication Capability: Circuit-breaker-mounted communication module with functions and features compatible with power monitoring and control system specified in Section 260913 "Electrical Power Monitoring and Control."
 - g. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 75 percent of rated voltage.
 - h. Under-voltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - i. Auxiliary Contacts: Two SPDT switches with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
 - j. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
- B. Insulated-Case Circuit Breaker (ICCB): 80 percent rated, sealed, insulated-case power circuit breaker with interrupting capacity rating to meet available fault current.
- 1. Fixed circuit-breaker mounting.
 - 2. Two-step, stored-energy closing.
 - 3. Full-function, microprocessor-based trip units with interchangeable rating plug, trip indicators, and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Time adjustments for long- and short-time pickup.
 - c. Ground-fault pickup level, time delay, and I^2t response.
 - 4. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
 - 5. Remote trip indication and control.
 - 6. Communication Capability: Web enabled integral Ethernet communication module and embedded Web server with factory-configured Web pages (HTML file format). Provide functions and features compatible with power monitoring and control.
 - 7. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
 - 8. Control Voltage: manufacturer's standard control voltage.

2.05 INSTRUMENTATION

- A. Instrument Transformers: NEMA EI 21.1, and the following:

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1. Potential Transformers: NEMA EI 21.1; 120 V, 60 Hz, tapped secondary; disconnecting type with integral fuse mountings. Burden and accuracy shall be consistent with connected metering and relay devices.
 2. Current Transformers: NEMA EI 21.1; 5 A, 60 Hz, secondary; window type; single secondary winding and secondary shorting device. Burden and accuracy shall be consistent with connected metering and relay devices.
 3. Control-Power Transformers: Dry type, mounted in separate compartments for units larger than 3 kVA.
 4. Current Transformers for Neutral and Ground-Fault Current Sensing: Connect secondary wiring to ground overcurrent relays, via shorting terminals, to provide selective tripping of main and tie circuit breaker. Coordinate with feeder circuit-breaker, ground-fault protection.
- B. Multifunction Digital-Metering Monitor: Microprocessor-based unit suitable for three- or four-wire systems and with the following features:
1. Switch-selectable digital display of the following values with maximum accuracy tolerances as indicated:
 - a. Phase Currents, Each Phase: Plus or minus 0.5 percent.
 - b. Phase-to-Phase Voltages, Three Phase: Plus or minus 0.5 percent.
 - c. Phase-to-Neutral Voltages, Three Phase: Plus or minus 0.5 percent.
 - d. Megawatts: Plus or minus 1 percent.
 - e. Megavars: Plus or minus 1 percent.
 - f. Power Factor: Plus or minus 1 percent.
 - g. Frequency: Plus or minus 0.1 percent.
 - h. Accumulated Energy, Megawatt Hours: Plus or minus 1 percent; accumulated values unaffected by power outages up to 72 hours.
 - i. Megawatt Demand: Plus or minus 1 percent; demand interval programmable from five to 60 minutes.
 - j. Contact devices to operate remote impulse-totalizing demand meter.
 2. Mounting: Display and control unit flush or semiflush mounted in instrument compartment door.
- C. Watt-Hour Meters and Wattmeters:
1. Comply with ANSI C12.1.
 2. Three-phase induction type with two stators, each with current and potential coil, rated 5 A, 120 V, 60 Hz.
 3. Suitable for connection to three- and four-wire circuits.
 4. Potential indicating lamps.
 5. Adjustments for light and full load, phase balance, and power factor.
 6. Four-dial clock register.
 7. Ratchets to prevent reverse rotation.
 8. Removable meter with drawout test plug.

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9. Semiflush mounted case with matching cover.
10. Appropriate multiplier tag.

D. Impulse-Totalizing Demand Meter:

1. Comply with ANSI C12.1.
2. Suitable for use with switchboard watt-hour meter, including two-circuit totalizing relay.
3. Cyclometer.
4. Four-dial, totalizing kilowatt-hour register.
5. Positive chart drive mechanism.
6. Capillary pen holding a minimum of one month's ink supply.
7. Roll chart with minimum 31-day capacity; appropriate multiplier tag.
8. Capable of indicating and recording **15-minute** integrated demand of totalized system.

2.06 CONTROL POWER

- A. Control Circuits: 120-V ac, supplied through secondary disconnecting devices from control-power transformer.
- B. Electrically Interlocked Main and Tie Circuit Breakers: Two control-power transformers in separate compartments, with interlocking relays, connected to the primary side of each control-power transformer at the line side of the associated main circuit breaker. 120-V secondaries connected through automatic transfer relays to ensure a fail-safe automatic transfer scheme.
- C. Control-Power Fuses: Primary and secondary fuses for current-limiting and overload protection of transformer and fuses for protection of control circuits.
- D. Control Wiring: Factory installed, with bundling, lacing, and protection included. Provide flexible conductors for No. 8 AWG and smaller, for conductors across hinges, and for conductors for interconnections between shipping units.

2.07 ACCESSORY COMPONENTS AND FEATURES

- A. Portable Test Set: For testing functions of solid-state trip devices without removing from switchboard. Include relay and meter test plugs suitable for testing switchboard meters and switchboard class relays.
- B. Spare-Fuse Cabinet: Suitably identified, wall-mounted, lockable, compartmented steel box or cabinet. Arrange for wall mounting.
- C. Mounting Accessories: For anchors, mounting channels, bolts, washers, and other mounting accessories, comply with requirements in

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Section 260548.16 "Seismic Controls for Electrical Systems" or manufacturer's instructions.

2.07 IDENTIFICATION

- A. Service Equipment Label: NRTL labeled for use as service equipment for switchboards with one or more service disconnecting and overcurrent protective devices.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Receive, inspect, handle, and store switchboards according to NEMA PB 2.1.
- B. Install switchboards and accessories according to NEMA PB 2.1.
- C. Equipment Mounting: Install switchboard on concrete base, 4-inch nominal thickness.
 - 1. Install conduits entering underneath the switchboard, entering under the vertical section where the conductors will terminate. Install with couplings flush with the concrete base. Extend 2 inches above concrete base after switchboard is anchored in place.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
 - 3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to switchboards.
 - 6. Anchor switchboard to building structure at the top of the switchboard if required or recommended by the manufacturer.
- D. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, straps and brackets, and temporary blocking of moving parts from switchboard units and components.
- E. Comply with mounting and anchoring requirements specified in Section 260548.16 "Seismic Controls for Electrical Systems."

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- F. Operating Instructions: Frame and mount the printed basic operating instructions for switchboards, including control and key interlocking sequences and emergency procedures. Fabricate frame of finished wood or metal and cover instructions with clear acrylic plastic. Mount on front of switchboards.
- G. Install filler plates in unused spaces of panel-mounted sections.
- H. Install overcurrent protective devices, surge protection devices, and instrumentation.
 - a. Set field adjustable switches and circuit-breaker trip ranges.
- I. Install spare-fuse cabinet.
- J. Comply with NECA 1.

3.02 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Switchboard Nameplates: Label each switchboard compartment with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- C. Device Nameplates: Label each disconnecting and overcurrent protective device and each meter and control device mounted in compartment doors with a nameplate complying with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.03 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. Acceptance Testing:
 - a. Test insulation resistance for each switchboard bus, component, connecting supply, feeder, and control circuit. Open control and metering circuits within the switchboard and remove neutral connection to surge protection and other electronic devices prior to insulation test. Reconnect after test.
 - b. Test continuity of each circuit.

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2. Test ground-fault protection of equipment for service equipment per NFPA 70.
 3. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 4. Correct malfunctioning units on-site where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 5. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Switchboard will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports, including a certified report that identifies switchboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

3.04 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain switchboards, overcurrent protective devices, instrumentation, and accessories.

END OF SECTION 262413